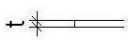
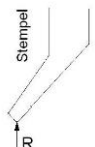
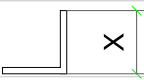
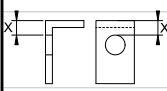
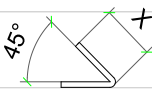
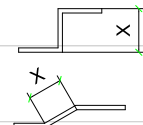
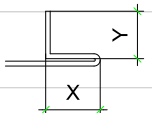


CNS

Kleinste Schenkel Längen in mm
 Minimalster Rand-Loch Abstand in mm

Beim Unterschreiten des minimalen Abstandes Rand-Loch muss ein Entlastungsschnitt im Bereich der Biegung gesetzt werden.

						
Materialdicke = t	Stempelradius = R		Minimaler Rand-Loch Abstand ohne Entlastungsschnitt		Z-Variante	
1	1.5	5.5	4.75	8	10.5	"X" idealerweise 15-25mm "Y" gleich od. kleiner "X" andere Masse nach Absprache
1.5	1.5	7	6.5	9.5	11.5	"X" idealerweise 20-30mm "Y" gleich od. kleiner "X" andere Masse nach Absprache
2	1.5	9	8	12	16	xx
2.5	1.5	10.5	10	15	19	xx
3	1.5	14	13	20	22.5	xx
4	3	20	19	24	25	xx
5	3	20 3.2m	20	XXX	33	xx
6	3	28 3m	26	XXX	41	xx
8	3	40 2.5m	38	XXX	64	xx
10	3	59 2.5m	60	XXX	80	xx